

Monarch XX Series

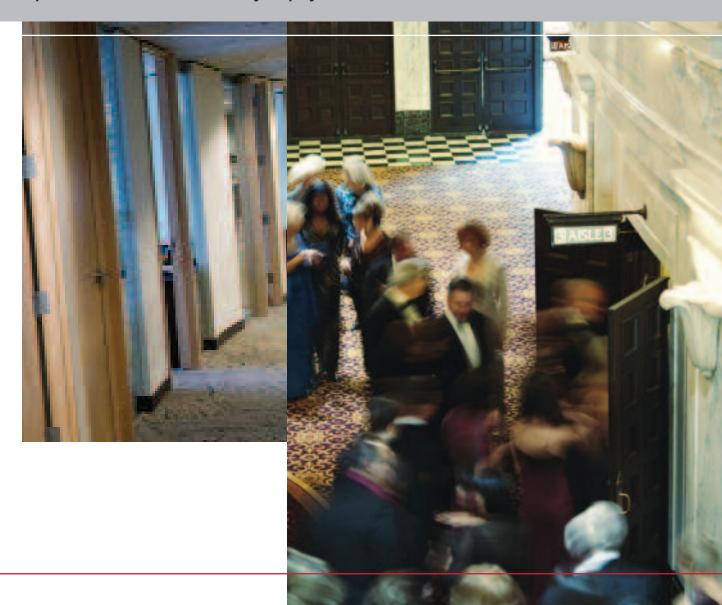
Crossbar Exit Device



THE FALCON DIFFERENCE

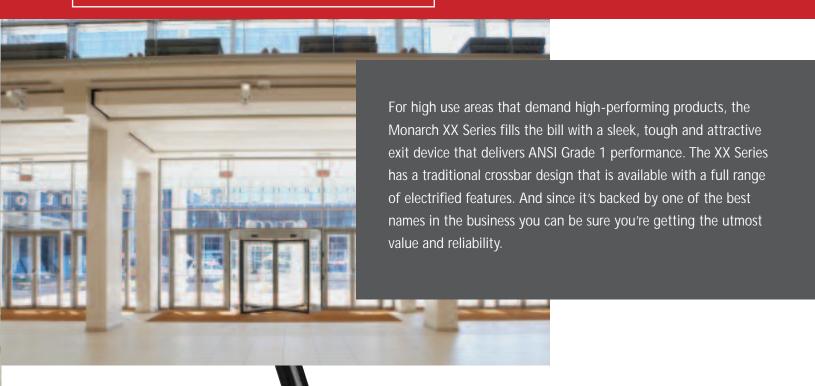
SAFETY, SECURITY AND UNCOMPROMISING VALUE

At Falcon, we know that every product you sell not only has to meet local building codes, but also your expectations for performance and quality. We take your expectations seriously, and that's why we build our door hardware to deliver durability, convenience and unmatched value. After all, we've built our reputation on the same standards that you have – providing quality products at a reasonable price delivered on time. It's the way we do business and it's what makes Falcon door hardware a powerful choice no matter what your project.





MONARCH XX SERIES



FEATURES

Optional "A" label (3-hour) fire exit construction

Optional panic exit feature

Finishes to fit your design

Classic crossbar design

3

ADDITIONAL INFORMATION

How t	o Order Sequence	Example	AE F	XX V	L-DANE	E US	3 3'	LI	HR I	.BR	SN	JB V	۷D
Prefixes CD AE DM LK LM FSA FSE	Cylinder Dogging Touchbar Request to Exit Latchbolt and Device Monitor Switch Locking Trim Monitor Switch Latchbolt Status Switch Electric Lock or Unlock Trim-Fail Safe Electric Lock or Unlock Trim-Fail Secure												
Rating F Blank	Fire Exit Hardware Panic Exit Hardware												
Device Se	eries Crossbar Device												
Device Ty	pe			_							Ш		
R V M	Rim Surface Vertical Rod Mortise	C C-WD	Concealed Vertica Concealed Vertica Wood Door (20 or	al rod									
Trim Fund EO DT NL C TP	Etion (see Trim pages for all function Exit Only Dummy Trim Night Latch Cylinder Trim Less Pull Thumbpiece	ns) K L TL KIL	Knob Lever (Dane Stan Thumb Lever Key in Lever	dard)									
Latch Op -2 -200	tion Double Cylinder, Inside Lock/Unlock of Ti Dual Outside Cylinder Operation	rim DL	Dead Locking										
Finish US3 US4	US10 US26 US3 US10B US26D US3												
Door Wid	th Specify Exact Door Width												
Handing RHR LHR	Right Hand Reverse Left Hand Reverse												
Less Bott LBR LBR-AFL	om Rod Less Bottom Rod LBR w/Auxiliary Fire Latch												
Other De RBB RCB	vice Options Round Bottom Bolt Reinforced Crossbar												
Accessori CYL	es Cylinder		Bolts Machine Screws										
Other Mi	scellaneous Door Information										_		
HMD	Hollow Metal Door		el Channel Door Construc cify other Door or Frame		-				15 min, 90 r	nin 1-1/	2 hr)		
HMF WD	Hollow Metal Frame Wood Door		city other Door or Frame erial information		-		tile Width rame Stop						
WDF	Wood Frame	_ Doo	r Height		SGL	S	ingle Dod	or					
ALD ALF	Aluminum Door Aluminum Frame	_	or Thickness or Undercut		PR DE	Ь	air of Do ouble Eg	ors Swing	jing Sam∈ rs	Direct	ion		
ALI .	/ warminant traine	_ 500	o onuciout		DL		oubit Ly	1033 DUU	ı J				

DOOR APPLICATION

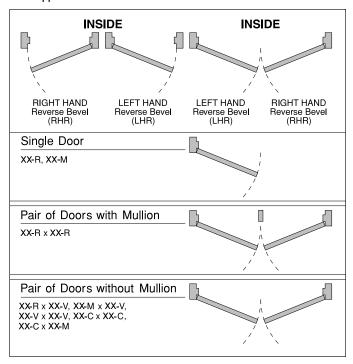
Label Doors

Monarch models F-XX-R, F-XX-V, F-XX-M, and F-XX-C are labeled for use as $^{\textcircled{h}}$ fire exit hardware. UL and Warnock Hersey listed. **Door Thickness**

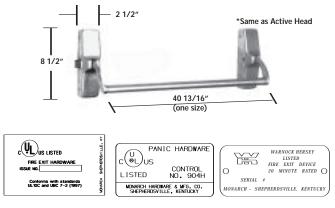
All devices and components supplied for 1¾" doors standard. Specify door thickness if other than 1¾".

DEVICE	Label	Opening	Application			
Hollow Metal Door						
F-XX-R	3 hr. "A"	4' x 8´ 8´ x 8´	Single, pair, same egress w/ F-4023 Mullion or KR-F4023 Mullion (1½ hr.)			
F-XX-M	3 hr. "A"	4′ x 10′ 8′ x 10′	Single, pair, same egress F-XX-M x F-XX-V or F-XX-M x F-XX-C			
F-XX-V	3 hr. "A"	4 x 10 8 x 10	Pair, double egress, same egress F-XX-M x F-XX-V			
F-XX-C	3 hr. "A"	4° x 10° 8° x 10°	Pair, double egress, same egress F-XX-M x F-XX-C			
F-XX-V-LBR	3 hr. "A"	4 x 8 x 8 x 8 x 8 x 8 x	Pair, double egress, same egress			
F-XX-C-LBR	3 hr. "A"	4´ x 8´ 8´ x 8´	Pair, double egress, same egress			
Wood Door						
F-XX-C-WDC	45 min.	4´ x 8´ 8´ x 8´	Pair, wood comp., double egress (steel channel construction)			
F-XX-C-WDC	1½ hr. "B"	4´x 8´ 8´x 8´	Pair, wood comp., same egress (steel channel construction)			
F-XX-C-WDC-LBR	20 min.	4´x 8´ 8´x 8´	Pair, wood comp., same/double egress (steel channel construction)			
F-XX-C-WDC	20 min.	4´ x 9´ 8´ x 9´	Pair, wood comp., same egress (reinforcement plates)			
F-XX-V-LBR	20 min.	4´ x 8´ 8´ x 8´	Pair, wood comp., double egress, same egress			
F-XX-C-WDC-LBR	20 min.	4´x 9´ 8´x 9´	Pair, wood comp., same egress (reinforcement plates)			

Door Application Chart



Device Dimensions



Product information and specifications contained in this catalog are subject to change without notice. Please consult the factory.

NON-HANDED RIM DEVICE XX-R SERIES

Panic Exit Hardware

The Monarch XX-R Series Rim Device is produced to meet the demanding requirements of higher traffic installations. This device is a single point, rim type latch with the traditional crossbar design.



DEVICE	Length	Strike	Min. Stile	Door Opening Width
XX-R-EO	4´	565 Flush 565 F570/F490 579	3½" 3¾" 4" 3½"	2'6" up to 3'10" 2'6" up to 3'11" 2'6" up to 4'0" 2'6" up to 3'10"

Note: See page 15 for additional strike information. Approximate. See appropriate templates.



Specifications	
•	Field reversible.
	All functions built into "EO" (Exit Only) device. For K or L trim, add 3755 K hub. See Trim Selection Chart on pages 16 and 17.
Finishes:	US3 (605); US4 (606); US10 (612);US10B (613); US26 (625); US26D (626); US32 (629); US32D (630).
Strikes:	F570 adjustable strike standard. 565, 571, 571A, 579, F490 strike optional.
Arms:	Forged brass, aluminum and investment cast stainless steel.
Crossbars:	1" O.D., brass, bronze and stainless steel. Reinforced crossbars available.
Latchbolt:	Stainless steel, ¾" throw.
Deadlocking Latchbolt:	Optional. Specify "DL" prefix.
Dogging Feature:	½ turn hex dogging standard. No threaded parts to wear out.
Cylinder Dogging:	Specify "CD" prefix. Uses rim cylinder (supplied).
Stock Sizes:	4´0″ standard.
Doors:	$1^3\!\!\text{Å}^{\prime\prime}$ thick, wood or metal. Specify thickness if other than $1^3\!\!\text{Å}^{\prime\prime}.$
	5" maximum; 4" dogged.
	40¼" from CL to finished floor.
Electric Function:	Can be interfaced with building security systems. Lock/unlock and security monitoring available. (See separate electrical brochure.)
Fasteners:	All mounting screws are concealed. Sheet metal screws standard. Machine screws available, specify AMS.
Sex Bolts:	When device is used with hollow core wood, composite or light gauge Hollow Metal doors, specify 8-#2729 SNB when through-bolted trims is used, specify 4-#2729 SNB.
ANSI:	Certified ANSI A156.3-2001 Grade 1 standards.
Double Cylinder:	ANSI functions 07 and 10, specify TP2, K2 or L2.
Double Outside Cylinder:	ANSI functions 07 and 10 with both cylinders on outside. Specify TP(2 O.C.), K(2 O.C.) or L(2 O.C.).
Center Case & Working Parts:	Center case is pressure die cast aluminum with heavy wrought, forged, investment cast and sintered metal parts.



NON-HANDED RIM DEVICE F-XX-R SERIES

***** Fire Exit Hardware

The Monarch F-XX-R Series Fire Rated Rim Device is produced with the demanding standards required for a quality fire rated device. The investment cast stainless steel chassis, stainless steel latchbolt and standard deadlocking feature provide years of reliable service in higher traffic installations. The F-XX-R device is a single point, rim type latch with the traditional crossbar design.



DEVICE	Length	Strike	Min. Stile	Door Opening Width
F-XX-R-EO	4´	F570/ F490	4″	2′6″ up to 4′0″

Note: Approximate. See appropriate templates.



Specifications			
Hand:	Field reversible.		
UL:	"A" label (3 hr.); 4'0" x 8'0"; 8'0" x 8'0". "B" label (1½ hr.) 8'0" x 8'0" with KRF-4023 mullion.		
Functions:	All functions built into "EO" (Exit Only) device. For K or L trim, add 3755 K hub. See Trim Selection Chart on pages 16 and 17.		
Finishes:	US3 (605); US4 (606); US10 (612);US10B (613); US26 (625); US26D (626); US32 (629); US32D (630).		
Strikes:	Stainless steel, F570 or F490.		
Arms:	Forged brass, aluminum and investment cast stainless steel.		
Crossbars:	1" O.D., brass, bronze and stainless steel. Reinforced and crossbars available.		
Latchbolt:	Stainless steel, 3/4" throw.		
Deadlocking Latchbolt:	Standard.		
Stock Sizes:	4´0″ standard.		
Doors:	1¾" thick, wood or metal. Specify thickness if other than 1¾".		
Projection:	5″ maximum.		
Mounting Height:	401/4" from CL to finished floor.		
Electric Function:	Can be interfaced with building security systems. Lock/unlock and security monitoring available. Subject to code requirements, state and local. (See separate electrical brochure.)		
Fasteners:	All mounting screws are concealed. Furnished with all machine screws.		
Sex Bolts:	When used with wood, composite or non-reinforced Hollow Metal, sex bolts must be specified, 10-#2729 SNB required. If through-bolted trim is used, 6-#2729 SNB required.		
ANSI:	Certified ANSI A156.3-2001 Grade 1 standards.		
Double Cylinder:	ANSI functions 07 and 10, specify TP2, K2 or L2.		
Double Outside Cylinder:	ANSI functions 07 and 10 with both cylinders on outside. Specify TP(2 O.C.), K(2 O.C.) or L(2 O.C.).		
Center Case & Working Parts	: Center case is investment cast stainless steel with heavy wrought, forged, investment cast and sintered metal parts.		



REVERSIBLE VERTICAL ROD DEVICE XX-V SERIES

Panic Exit Hardware

The Monarch XX-V Series Vertical Rod Device is designed to meet the demanding requirements of higher traffic installations. The XX-V device is a surface-applied (including strikes) vertical rod type with the traditional crossbar design.



C C'	
Specification	is .
Hand:	Field reversible.
Functions:	See Trim Selection Chart pages on 16 & 17.
Finishes:	US3 (605); US4 (606); US10 (612);US10B (613); US26 (625); US26D (626); US32 (629); US32D (630).
Strikes:	3788 strikes are surface applied. 2130 strike is mortised into floor.
Angle Bracket:	Use 4215 angle bracket in flush transom installations. Allows use of standard 3788 strike.
Arms:	Forged brass, aluminum and investment cast stainless steel.
Crossbars:	1" O.D., brass, bronze and stainless steel. Reinforced crossbars available.
Latchbolt:	Top stainless steel, 3/4" throw. Bottom stainless steel bolt, 1/2" throw.
Deadlocking Latchbolt:	Standard.
Latch Retention Hold:	Standard with top latch.
Dogging Feature:	½ turn hex dogging standard. No threaded parts to wear out.
Cylinder Dogging:	Specify "CD" prefix, uses rim cylinder.
Stock Sizes:	4 '0" standard.
Doors:	1¾" thick, wood or metal. Specify thickness if other than 1¾".
Projection:	5" maximum, 4" dogged.
Stile:	2¾" minimum when used in pairs.
Electric Function:	Can be interfaced with building security systems. Lock/unlock and security monitoring available. (See separate electrical brochure.)
Fasteners:	All mounting screws are concealed. Sheet metal screws standard. Machine screws available, specify AMS.
Sex Bolts:	When device is used with hollow core, composite or light gage Hollow Metal, specify 14-#2729 SNB. When used with through-bolted trim, deduct 4 SNB.
ANSI:	Certified ANSI A156.3-2001 Grade 1 standards.
XX-V:	Latch retention latch top. 3788 strike top, bottom bolt 2130 flush strike bottom.
XX-V-LBR:	Less bottom rod vertical device.
Vertical Rods:	Furnish to length based on a 40% horizontal CL from finished floor, and a 70° door standard. Variations from these standards must be specified when ordering.



REVERSIBLE VERTICAL ROD DEVICE F-XX-V SERIES

***** Fire Exit Hardware

The Monarch F-XX-V Series Tire Rated Vertical Rod Device is designed to meet the demanding requirements of higher traffic installations. The F-XX-V is a surface-applied (including strikes) vertical rod type with the traditional crossbar design.



C	
Specification	1S
Hand:	Field reversible.
UL:	"A" label (3 hr.); 8'0" x 10'0" double egress; 8'0" x 10'0" (F-XX-M x F-XX-V).
Functions:	See Trim Selection Chart on pages 16 & 17.
Finishes:	US3 (605); US4 (606); US10 (612); US10B (613); US26 (625); US26D (626); US32 (629); US32D (630).
Strikes:	3788 strikes are surface applied, standard. 2130 strike is mortised into floor.
Arms:	Forged brass, aluminum and investment cast stainless steel.
Crossbars:	1° O.D., brass, bronze and stainless steel. Reinforced crossbars available.
Latchbolt:	Top stainless steel, ¾" throw. Bottom stainless steel bolt, ½" throw.
Deadlocking Latchbolt:	Standard.
Latch Retention Hold:	Standard with top latch.
Stock Sizes:	4 ´O´´ standard.
Doors:	13¼" thick, wood or metal. Specify thickness if other than 13¼".
Projection:	5″ maximum.
Stile:	2 ³ / ₄ " minimum when used in pairs.
Electric Function:	Can be interfaced with building security systems. Lock/unlock and security monitoring available. Subject to code requirements, state and local. (See separate electrical brochure.)
Fasteners:	All mounting screws are concealed. All machine screws standard.
Sex Bolts:	When device is used with wood, composite or non-reinforced Hollow Metal, specify 14-#2729 SNB. When used with through-bolted trim, deduct 4-#2729 SNB.
ANSI:	Certified ANSI A156.3-2001 Grade 1 standards.
F-XX-V:	Latch retention latch top. 3788 strike top, bottom bolt 2130 flush strike bottom.
F-XX-V-LBR:	Less bottom rod vertical device with side-of-door-mounted auxiliary fire latch (AFL), "A" label (3 hr.), 8'0" x 8'0" double egress. (20 min. fire rating on wood doors.)
Vertical Rods:	Furnished to length based on a 40% horizontal CL from finished floor, and a 7.0° door standard. Variations from these standards must be specified when ordering.



REVERSIBLE MORTISE DEVICE XX-M SERIES

Panic Exit Hardware

The Monarch XX-M Series Mortise Device offers great value with attractive styling and the security of a mortise lock. This device is a single-point, mortise latch type featuring the traditional crossbar design. The heart of the XX-M device is the Monarch mortise lock, which is known for its reliability and trouble-free operation.









Specification	ns
Hand:	Easily reversible.
Functions:	Mortise lock determines function. When ordering device only, specify device with function less trim. See Trim Selection Chart on pages 16 and 17.
Finishes:	US3 (605); US4 (606); US10 (612); US10B (613); US26 (625); US26D (626); US32 (629); US32D (630).
Strikes:	1279 standard; F1280/1280A and 1281 optional.
Arms:	Forged brass, aluminum and investment cast stainless steel.
Crossbars:	1" O.D., brass, bronze, and stainless steel. Reinforced crossbars available.
Latchbolt:	³¼″ throw.
Deadlocking Latchbolt:	Standard.
Dogging Feature:	½ turn hex dogging standard. No threaded parts to wear out.
Cylinder Dogging:	Specify "CD" prefix. Uses standard rim cylinder.
Stock Sizes:	4´O″ standard.
Doors:	1¾" thick, wood or metal. Specify thickness if other than 1¾".
Projection:	5" maximum, 4" dogged.
Stile:	4½″ minimum.
Electric Function:	Can be interfaced with building security systems. Lock/unlock and security monitoring available. (See separate electrical brochure.)
Mounting Height:	40¼″ from CL to finished floor. For mortise lock prep per ANSI A115.1-1990.
Fasteners:	All mounting screws are concealed. Sheet metal screws standard for device, mortise lock is machine screws. All machine screws available, specify AMS.
Sex Bolts:	When device is used with hollow core wood, composite or light gauge Hollow Metal, specify 8-#2729 SNB. When through-bolted trim is used, specify 4-#2729 SNB.
ANSI:	Certified ANSI A156.3-2001 Grade 1 standards.
Double Cylinder:	ANSI functions 07 and 10; specify TP2, K2 or L2.
Mortise Lock:	Heavy wrought lock case with investment cast or sintered stainless steel parts. Lock face is forged brass—fits standard cutout. Locks are designed to fit standard preparation ANSI A115.1 for 1¾ " doors. Deadlocked when auxiliary bolt is depressed 5½.".



REVERSIBLE MORTISE DEVICE F-XX-M SERIES

***** Fire Exit Hardware

The Monarch F-XX-M Series Fire Rated Mortise Device offers great value, good looks and security of a mortise lock. This device is a single-point, mortise-latch type, featuring the traditional crossbar design. The heart of the F-XX-M device is the Monarch mortise lock, which is known for its reliability and trouble-free operation.







F1280 otional Strik



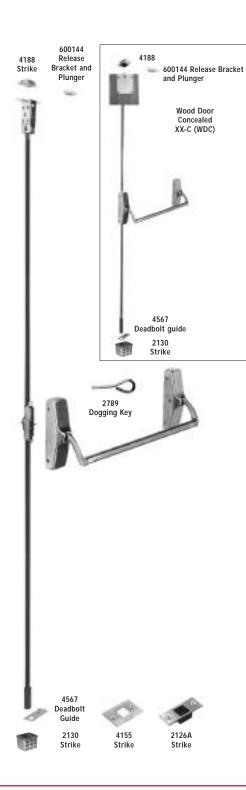
Specification	Specifications			
Hand:	Easily reversible.			
UL:	"A" label (3 hr.); 4'0" x 8'0"; 8'0" x 10'0" (F-XX-M x F-XX-V or F-XX-C). "B" label (1½ hr.) with F1280 open back strike.			
Functions:	Mortise lock determines function. When ordering, specify device with function less trim. See Trim Selection Chart on pages 16 and 17.			
Finishes:	US3 (605); US4 (606); US10 (612); US10B (613); US26 (625); US26D (626); US32 (629); US32D (630).			
Strikes:	1279 standard. F1280 optional, "B" label (1½ hour).			
Arms:	Forged brass, aluminum and investment cast stainless steel.			
Crossbars:	1" O.D., brass, bronze and stainless steel. Reinforced crossbars available.			
Latchbolt:	³¼″ throw.			
Deadlocking Latchbolt:	Standard.			
Stock Sizes:	4´0″ standard.			
Doors:	1¾" thick, wood or metal. Specify thickness if other than 1¾".			
Projection:	5″ maximum.			
Stile:	4½″ minimum.			
Electric Function:	Can be interfaced with building security systems. Lock/unlock and security monitoring available. Subject to code requirements, state and local. (See separate electrical brochure.)			
Mounting Height:	$40\ensuremath{\mbox{\sc M}}^*$ from CL to finished floor. For mortise lock prep per ANSI A115.1-1990.			
Fasteners:	All mounting screws are concealed. All machine screws standard.			
Sex Bolts:	When device is used with wood, composite or non-reinforced Hollow Metal doors, specify 8-#2729 SNB. When through-bolted trim is used, specify 4-#2729 SNB.			
ANSI:	Certified ANSI A156.3-2001 Grade 1 standards.			
Double Cylinder:	ANSI function 07 and 10, specify TP2, K2 or L2.			
Mortise Lock:	Heavy wrought lock case with investment cast or sintered stainless steel parts. Lock face is forged brass—fits standard cutout. Locks are designed to fit standard preparation ANSI A115.1 for 1¾ "doors. Deadlocked when auxiliary bolt is depressed 5%".			



REVERSIBLE CONCEALED VERTICAL ROD DEVICE XX-C SERIES

Panic Exit Hardware

The Monarch XX-C Series Concealed Vertical Rod Device offers great value and design with the security of two-point latching and panic exit functionality. The XX-C device is a concealed vertical rod type with the traditional crossbar design.



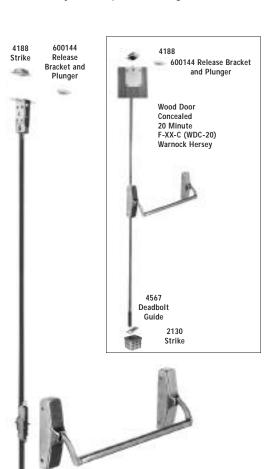
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Specification	IS
Hand:	Handed, specify when ordering.
Functions:	See Trim Selection Chart on pages 16 & 17. Delta trim only.
Finishes:	US3 (605); US4 (606); US10 (612); US10B (613); US26 (625); US26D (626); US32 (629); US32D (630).
Strikes:	4188 mortised top; 2130, 2126A and 4155 flush strike bottom.
Arms:	Forged brass, aluminum and investment cast stainless steel.
Crossbars:	1" O.D., brass, bronze and stainless steel. Reinforced crossbars available.
Latchbolt:	Top stainless steel, 3/4" throw. Bottom stainless steel bolt, 1/2" throw.
Deadlocking Latchbolt:	Standard.
Latch Retention Hold:	Standard in top latch.
Dogging Feature:	½ turn hex dogging standard. No threaded parts to wear out.
Cylinder Dogging:	Specify "CD" prefix. Uses standard rim cylinder.
Stock Sizes:	4´0″ standard.
Doors:	1¾" thick, metal or wood. Specify thickness if other than 1¾".
Projection:	5" maximum, 4" dogged.
Stile:	3" minimum when used in pairs. (6" minimum on wood doors.)
Electric Function:	Can be interfaced with building security systems. Security monitoring available. (See separate electrical brochure.)
Fasteners:	All mounting screws are concealed. Sheet metal screws standard. Machine screws available, specify AMS.
Sex Bolts:	When non-reinforced hollow metal doors are used specify 8-#2729 SNB; with through-bolted trim, use 4-#2729 SNB.
ANSI:	Certified ANSI A156.3-2001 Grade 1 standards.
XX-C-LBR/XX-C-WDC-LBR:	Reinforcement plates supplied standard for wood door only.
Vertical Rods:	Furnished to length based on a 40¼" horizontal CL from finished floor, and a 7'0" door standard. Variations from these standards must be specified when ordering.
Patented Centerslide:	For ease of adjustment.



REVERSIBLE CONCEALED VERTICAL ROD DEVICE F-XX-C SERIES

Fire Exit Hardware

The Monarch F-XX-C Series Fire Rated Concealed Vertical Rod Device offers dependable value, classic styling and aesthetics with the security of two-point latching. The F-XX-C device is a concealed vertical rod type with the traditional crossbar design.



Specification	ns
Hand:	Handed, specify when ordering.
UL:	"A" label (3 hr.); 4'0" x 10'0"; 8'0" x 10'0"; (F-XX-M x F-XX-C). Fire rated wood door concealed 4'0" x 8'0" single, 90 min.; 8'0" x 8'0" double egress, 45 min. (specify WDC-90); 20 min. wood door, 8'0" x 9'0", (specify WDC-20 Warnock Hersey label).
Functions:	See Trim Selection Chart on pages 16 & 17. Delta trim only.
Finishes:	US3 (605); US4 (606); US10 (612); US10B (613); US26 (625); US26D (626); US32 (629); US32D (630).
Strikes:	4188 mortised top; 2130 flush strike bottom.
Arms:	Forged brass, aluminum and investment cast stainless steel.
Crossbars:	1" O.D., brass, bronze and stainless steel. Reinforced crossbars available.
Latchbolt:	Top stainless steel, $^3\!\!4''$ throw. Bottom stainless steel bolt, $^1\!\!4''$ throw.
Deadlocking Latchbolt:	Standard.
Latch Retention Hold:	Standard in top latch.
Stock Sizes:	4 'O" standard.
Doors:	1% ' thick metal or wood only. Specify thickness if other than $1%$ '. 6 '' minimum on wood doors
Projection:	5″ maximum.
Stile:	3" minimum when used in pairs. 6" minimum on wood doors.
Electric Function:	Can be interfaced with building security systems. Security monitoring available. Subject to code requirements, state and local. (See separate electrical brochure.)
Fasteners:	All mounting screws are concealed. All machine screws standard.
Sex Bolts:	When non-reinforced Hollow Metal doors are used, specify 8-#2729 SNB; with through-bolted trim, use 4-#2729 SNB.
ANSI:	Certified ANSI A156.3-2001 Grade 1 standards.
F-XX-C-LBR:	Less bottom rod concealed vertical device with side-of-door mounted auxiliary fire latch (AFL) "A" label (3 hr.), $8^{\circ}0$ " x $8^{\circ}0$ " double egress.
F-XX-C-WDC-LBR:	Less bottom rod concealed vertical device with side-of-door mounted auxiliary fire latch (AFL). Wood door 20 min. device, 4 '0" x 9 '0", 8 '0" x 9 '0" (with top latch reinforcement plates) 20 min., 4 '0" x 8 '0", 8 '0" x 8 '0" (with steel channel door construction)
WDC-20:	Reinforcement plates supplied standard for 20 min. wood doors only.
Vertical Rods:	Furnished to length based on a 40% horizontal CL from finished floor, and a 7.0° door standard. Variations from these standards must be specified when ordering.
Patented Centerslide:	For ease of adjustment.





ACCESSORIES XX SERIES



Removable Mullion

- The 2923, (F)4023 and KR(F)-4023 steel mullions are for use with the XX-R devices on double door openings. Advantage: Increased security and tighter closure. Minimizes door warpage and sag. Regulates the flow of in-and-out traffic.
- Monarch removable mullions are easily removed and reinstalled for full width access.
- Rim devices are used on both leaves, attaining a perfectly symmetrical opening.
- The mullion assembly consists of a mullion, top and bottom mounting brackets and a screw pack. Soffit adapters are available for use with either the 2923 or the 4023 mullion. Please see Price Book for ordering information.
- The (F)4023 and KR(F)-4023 fire-rated mullion also includes four stabilizer blocks as required for labeled installations.
- Strikes are not furnished with the mullion. Please see page 15 for strike information.
- Mullions may be cut on the job for doors under stock lengths.
- KR Mullions require 11/4" mortise cylinders with standard "A" cam.

Mullion Features

- Mullion fittings ductile iron.
- (F)4023, cylinder removable mullions KR(F)-4023 2" x 3" x height.
- 2923 mullion 1½" x 2½" x height.
- Prime coat only.
- 7´ or 8´ door opening standard, other door openings as specified.

Cylinders

- Cylinders for XX-R and XX-V Series devices with cylinder operation are rim cylinders with either horizontal or vertical tailpiece.
- Cylinders for XX-C and, XX-M and Series devices are mortise cylinders with standard thread (1½2″-32). The standard cams furnished with most manufacturers mortise cylinders will operate mortise locks, as well as concealed Delta trim operators for XX-C devices. (Cams measure approximately 1″ overall and 5/16″ wide at tip.) Exception: Concealed C & NL require cam supplied by factory.
- Cylinder supplied only when specified.
- 11/4" long with standard cam and 'C' keyway only.
- On Delta C trim for vertical and concealed vertical C and NL functions 1" long cylinder by 1/8" blocking ring required with cam supplied by Monarch.
- Cylinders available keyed alike and keyed different.
- Mortise double cylinder functions use rim cylinder inside with 2½" long tailpiece.
- XX-M devices using 811K or 812L trim require a 1½" cylinder.

Sex Bolts

Sex bolts are available in lengths (under the head) of 1^2V_{32} ". Screws to fit are available in 3/4" and 2" lengths to cover a wide range of door thicknesses.

B-2729 (#10-24 Thread) B-4122 (1/4-20 Thread)



STRIKES AND ACCESSORIES

Strikes

For (F) XX-R Rim Devices (center latching)



565

Adjustable surface mounted for use with blade or applied stops.



F570/F490

Adjustable strike.



571/571A

Used on inactive leaf for device on active leaf of pair of doors without removable mullion. 571 keeps 21/6" backset. 571A is trimmer and projects less into opening.



579

Semi-surface strike which allows use of XX-R on narrower stile widths as low as 3½.". Also used for low projection.

For All Mortise Lock Devices (F) XX-M



1279

To ASA dimensions. Closed strike used on single doors and on fire exit hardware doors with coordinator.



F1280

Open back strike used on pairs of 1½′ doors without astragal or coordinator. To basic ASA dimensions and can be used on stock hollow metal doors. Use 1280A for 2½″ doors. F-1280 B label (1½ hr.) stainless steel strike available.



1281

Open back strike for 1½" doors. 8" x 1½" ears allow use in mortise lock cutout of stock Hollow Metal door.



4188

Top strike for (F)XX-C.

For (F) XX Surface Vertical Rod and Concealed Vertical Rod Devices



4215

Angle bracket for flush transom applications. Does not require elimination of latch retention feature.



3788

Standard top of (F) XX-V.



2126A

(F)XX-V optional bottom strike. (F)XX-C bottom strike.



4155

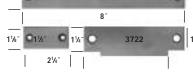
4155 bottom strike for use with (F)XX-V and (F)XX-C.



2130

(F)XX-V standard bottom strike for grouting into concrete or masonry floors. Also used with (F)XX-C.





3721/3722/3723

Steel Filler Plates

3721 Cylindrical Lock Front Filler

3722 ASA Strike Filler — set no. SC for 161 cutout

3723 Mortise Lock Front Filler

3722 ASA Strike Filler — set no. SM for 86 cutout

Surface Vertical Extension Rods

Extension rods are available in 12", 24" and 36" lengths in all finishes. Both ends tapped and all-thread included as connector.

Concealed Extension Rods

Conceane

Extension rods are available in 12", 24" and 36". Both ends have pressed-in, threaded inserts.

TRIM DESIGNS

Vanguard (820)



820 TP 820 NL

Escutcheon: 2%" x 16" Grip: 61/4" C-C Projection: 21/16" Brass, Bronze, Stainless Steel and Aluminum

Apollo (810)



810TP

Pull: 5½" OC Escutcheon: 31/4" x 15" Projection: 21/4" Brass, Bronze, Stainless Steel and Aluminum

Athena (815)



815NL 815TP

Grip Overall: 9" Width: 1%" Pull: 61/4" C-C Projection: 21/4" Brass, Bronze, Plated and Aluminum

811K



811K-DT 811K 811K-BE

Round Ball Knob Escutcheon: 2%" x 9%" Projection: 3% Brass, Bronze and Stainless Steel

Key-In-Lever (814)



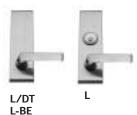
814KIL-IC



814KIL

812L

Dane



Projection: 213/16"

Dane



Sutro



Projection: 313/16"

Quantum



Projection: 31/2"



Projection: 31/8"

816L

Vandal Resistant

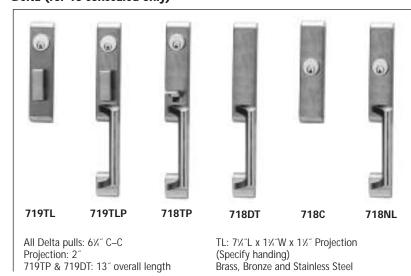


- · Heavy duty, vandal resistant
- Trim operates device even in the "broken" position
- Breaks away in either direction (up or down), no internal shear
- Retrofits all existing Monarch lever or knob trims without additional door prep
- · Works with all electric lock and unlock functions
- · Works with rim and surface vertical devices

Lever: 4 %" Escutcheon: 2 % " x 9 34" (Specify handing) Brass, Bronze and Stainless finishes.

• Dane, Quantum and Sutro lever trim return to within 1/2" of door.

Delta (for 18 concealed only)



For active trim when locking is not required specify (BE) blank escutcheon.



711K

Escutcheon: 71/4" x 11/4" Projection: 35/16"

Knob: 2" round Brass, Bronze, Stainless Steel and Plated finishes



712L Control

Lever: 45/8" Escutcheon: 71/4" x 13/4" Projection: 21/4" - 31/4" *See L trim for lever styles Brass, Bronze, Stainless Steel and Plated finishes

TRIM CHART

	A	thena (81	5)		Vanguard (820)					
DEVICE	DT	NL	TP	DT	NL	TP	TP(BE)	TP2	TP(2 O.C.)	Blank(EO)
XX-R	815	815	815	820	820	820	820	820	820	820
XX-V	815	815	815	820	820	820	820	820	820	820
XX-M	815	815	815	820	820	820	820	820	820	820

	Apollo (810)						Delta				811K		
DEVICE	DT	NL	TP	TP(BE)	TP2	TP(2 O.C.)	Blank(EO)	TL	K	K/DT	K(BE)	K2	K(2 O.C.)
XX-R	810	810	810	810	810	810	810	_	811	811	811	811	811
XX-V	810	810	810	810	810	810	810	719	811	811	811	811	811
XX-M	810	810	810	810	810	810	810	_	811	811	811	811	_

DEVICE	KIL*	KIL-BE**	KIL-NL*	KIL-IC
XX-XX	814	814	814	814

^{*} Specify: KA, KD and RIM or VERTICAL. **Specify RIM or VERTICAL.

812 L

			Sutro		
DEVICE	L	L/DT	L(BE)	L2	L(2 O.C.)
XX-R	812	812	812	812	812
XX-V	812	812	812	812	812
XX-M	812	812	812	812	_

			Dane		
DEVICE	L	L/DT	L(BE)	L2	L(2 O.C.)
XX-R	812	812	812	812	812
XX-V	812	812	812	812	812
XX-M	812	812	812	812	_

			Quantum		
DEVICE	L	L/DT	L(BE)	L2	L(2 O.C.)
XX-R	812	812	812	812	812
XX-V	812	812	812	812	812
XX-M	812	812	812	812	_

			Avalon		
DEVICE	L	L/DT	L(BE)	L2	L(2 O.C.)
XX-R	812	812	812	812	812
XX-V	812	812	812	_	_
XX-M	812	812	812	812	_

816 L

			Sutro		
DEVICE	L	L/DT	L(BE)	L2	L(2 O.C.)
XX-R	816	816	816	816	816
XX-V	816	816	816	816	816
XX-M	816	816	816	816	_

			Dane		
DEVICE	L	L/DT	L(BE)	L2	L(2 O.C.)
XX-R	816	816	816	816	816
XX-V	816	816	816	816	816
XX-M	816	816	816	816	_

	Quantum									
DEVICE	L	L/DT	L(BE)	L2	L(2 O.C.)					
XX-R	816	816	816	816	816					
XX-V	816	816	816	816	816					
XX-M	816	816	816	816	_					

			Avalon		
DEVICE	L	L/DT	L(BE)	L2	L(2 O.C.)
XX-R	816	816	816	816	816
XX-V	816	816	816	-	_
XX-M	816	816	816	816	_

Delta

	Dane				Avalon		Sutro			Quantum		
DEVICE	L	BE	DT	L	BE	DT	L	BE	DT	L	BE	DT
XX-C	712	712	712	712	712	712	712	712	712	712	712	712

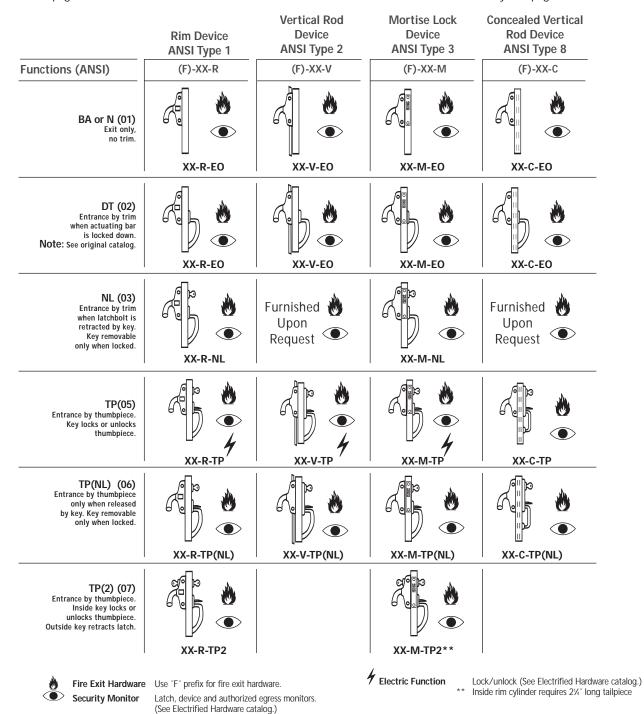
DEVICE	TL	TLP	TP	TP-BE	DT	NL	DT	K	K-BE	K/DT	С
XX-C	719	719	718	718	718	718	717	711	711	711	718

Note: For night latch delta trim, add "NL" to trim number. All locking trim, except KIL, furnished less cylinder. For active trim when locking is not required specify (BE) blank escutcheon.

TYPE AND FUNCTIONS

XX Series

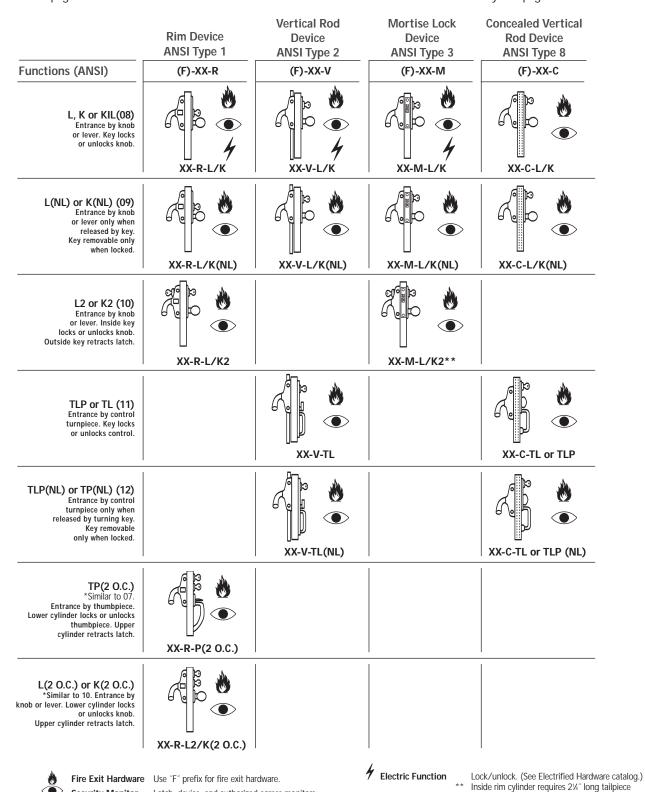
These pages list all functions available for the XX Series devices. The XX-C devices use Delta trim only. See page 16.



TYPE AND FUNCTIONS

XX Series

These pages list all functions available for the XX Series devices. The XX-C devices use Delta trim only. See page 16.



Latch, device, and authorized egress monitors.

(See Electrified Hardware catalog.)

Security Monitor



Ingersoll Rand's Security Technologies Sector is a leading global provider of products and services that make environments safe, secure and productive. The Sector's market-leading products include electronic and biometric access control systems; time and attendance and personnel scheduling systems; mechanical locks and portable security, door closers and exit devices, steel doors and frames, architectural hardware and technologies and services for global security markets.

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